



Dart Aerospace Ltd.
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Canada

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D2741
Job Sheet 206893



Part No: D2741

Job Qty: 1 pcs

Part Name: Replacement Blade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/20

Job Tracking No:

Due Date: 2/20/20

Created By: Jennifer Renwick

Type: Return

Description: RA921

Note: DWG REV E IPP Rev: D 00.11.15 Removed P/O turning - in house process EC IPP Rev: E 06-03-20 As Per
Rev C JLM IPP Rev: F

Ship Via:

Bill of Materials



Container No: S255685



Part: D2741

Job No: 206893

Serial No/Batch: S129315

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 02/13/20

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Rework - 1 - Startup Returns	1 pcs	2/20/20	2/20/20	0.00	0.00	QC 6 - 40 - S		
							QC 6 - 61 - S		
							QC 6 - 68 - S	DAS	FEB 13 2020
							QC 6 - 9 - S	81	
							QC 6 - 81 - S	9-89	
220	Packaging 3-1 - Stock - B4B	1 pcs	2/20/20	2/20/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
							Packaging 3 - 37 - B4B		
230	QC 21 - SA	1 pcs	2/20/20	2/20/20	0.00	0.00	QC 21 - SA - 21	DAS	
							QC 21 - SA - 70	21	
							QC 21 - SA - 53	9-89	
							Broussard		FEB 14 2020
Part Op 220 - (Identify as per dwg & Stock Location: _____) Descriptions: 230 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
D2741	Replacement Blade	1 pcs (1 ea)	100-Rework - 1 - Startup Returns	5254579					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Rework - 1 - Startup Returns	D2741	1	56	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Blade	1.500Inches $\pm$ 0.010	1.510 1.490	
2	Blade	0.715Inches $\pm$ 0.010	0.725 0.705	
3	Blade	0.516Inches + 0.008 - 0.001	0.524 0.515	Diameter
4	Blade	2.000Inches $\pm$ 0.030	2.030 1.970	
5	Blade	13.750Inches $\pm$ 0.010	13.760 13.740	
6	Blade	1.060Inches + 0.012 - 0.001	1.072 1.059	Diameter
7	Blade	0.150Inches $\pm$ 0.010	0.160 0.140	
8	Blade	2.930Inches $\pm$ 0.030	2.960 2.900	
9	Blade	0.375Inches $\pm$ 0.010	0.385 0.365	
10	Blade	0.250Inches $\pm$ 0.030	0.280 0.220	
11	Blade	0.250Inches $\pm$ 0.030	0.280 0.220	

Plex 2/13/20 11:08 AM Dart.Renwick.Jennifer

Back

Wiki

Update Delete

Hawkesbury



Customer Return Line Form

RA921



Order No: 13526



PO No:



Original Invoice No: HB0005636



Original Invoice Line Item: D2741 - - D2741 - Replacement Blade - 1. @ \$441.00



Part No: D2741



Release No: 3



Serial No/Batch:



Description:

Warehouse:



Serial No/Batch: S129315

Replacement Due Date:



Return Type:



Return Reason:



Defect Type:



Unit:

Reported Quantity: 1

Returned Containers: 1

Total Value of Returning Parts (No CM Impact): 0

Credit Quantity: 1.0000

Credit Unit Price: 441.0000

Restocking Fee %: 0

Return Carrier:



Customs Amount (USD Each): 0

Additional Credit: 0

Inspection Details: Can be returned to stock at Rev. E VM

2/10/2020 11:57 AM

2/12/2020 4:09 PM

Returned Containers

Container No	Received Quantity	Unit	From Container No	From Container No. Valid	Credit Unit Price	Container Quantity	Unit
S254579	1		S152135	✓	441	1	pcs